



HVBS-712 Metal Bandsaw

HVBS-712.... 414559-RU~230V, 50Hz

HVBS-712....414559-3RU....3~400V, 50Hz

PARTS LIST

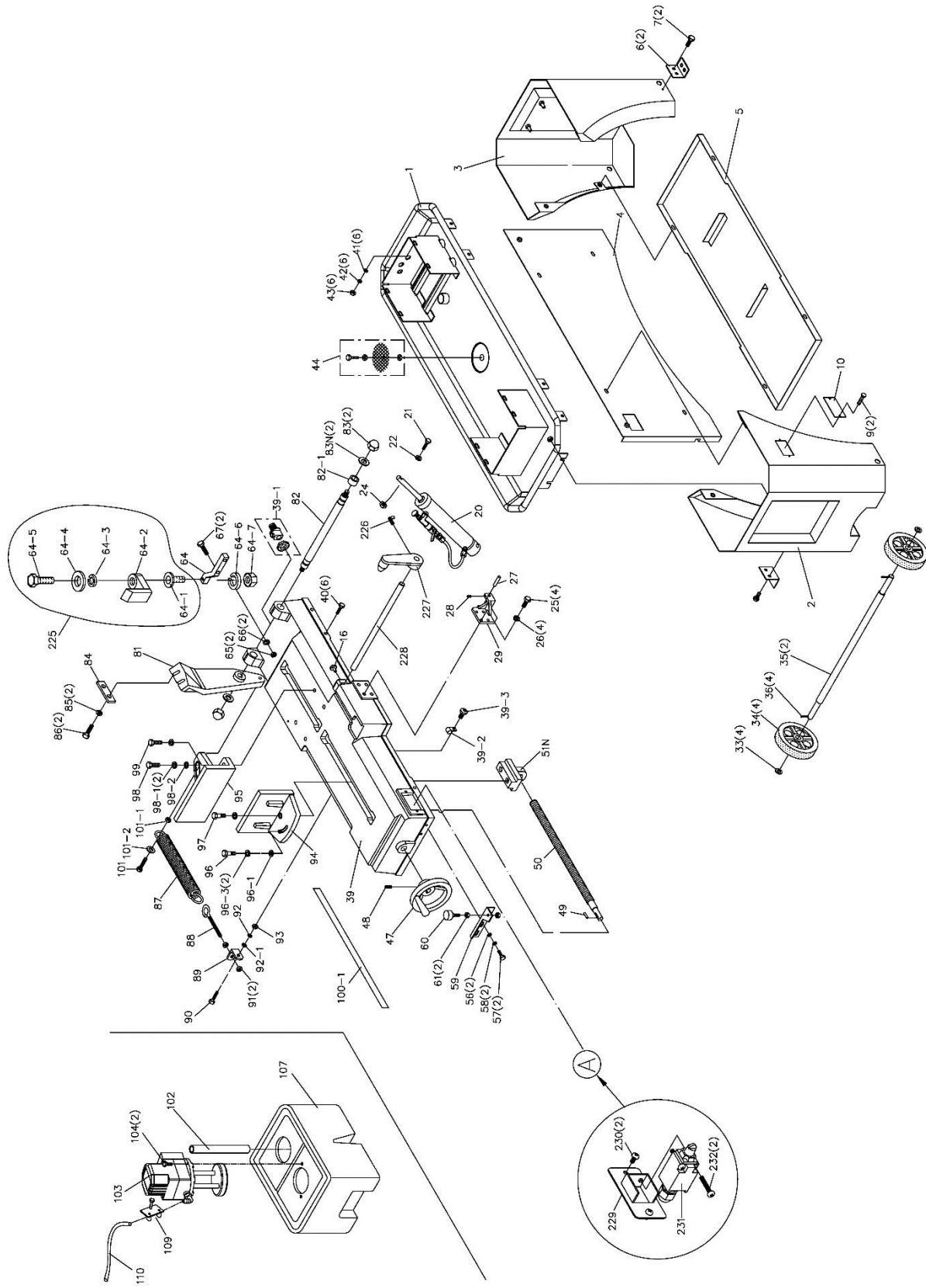
JPW (Tool) AG.
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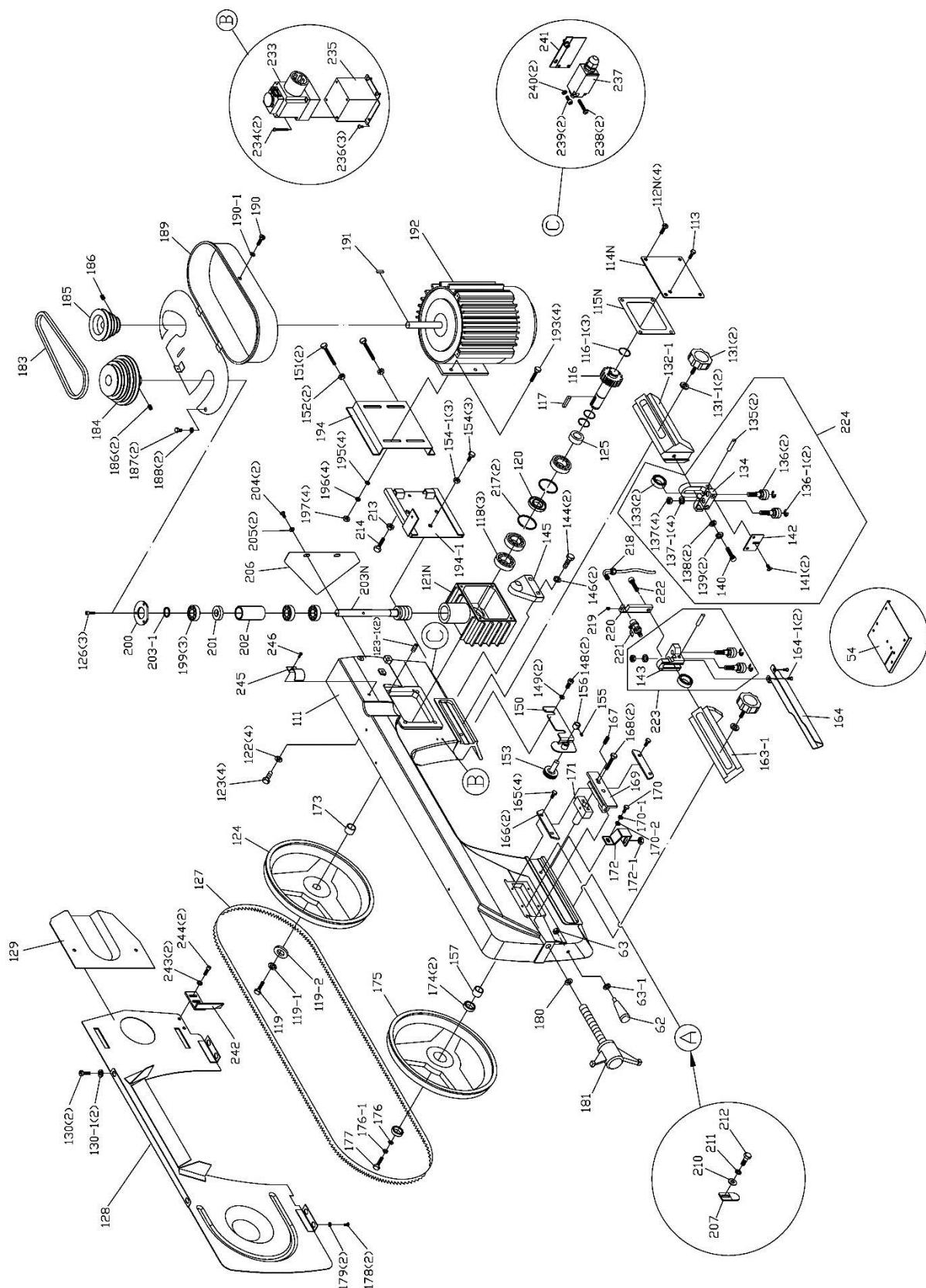
P-414559-RU/3RU

2019-10

Base Breakdown for HVBS-712



Bow Breakdown for HVBS-712



HVBS-712 Bandsaw Part List

Index	Part		Description	Size	Q'ty
No.	No.				
.....	HVBS712-SA.....		Stand Assembly (includes #1 thru 5)		1
1.....	HVBS712-01.....		Water Tray		1
2.....	HVBS712-02.....		Stand - Left		1
3.....	HVBS712-03.....		Stand - Right		1
4.....	HVBS712-04.....		Front Plate		1
5.....	HVBS712-05.....		Pump Support Plate		1
6.....	HVBS712-06.....		Shipping Brace (for shipping purposes only)		2
7.....	TS-0051011E.....		Hex. Cap Screw	5/16"x1/2"	2
9.....	HVBS7MW-166E.....		Round Head Screw	3/16"x3/8"	2
10.....	HVBS7MW-165E.....		Cover		1
16.....	HVBS712-16.....		Knob	1/4"x1/2"	1
20.....	HVBS7MW-13N.....		Cylinder Assembly		1
21.....	TS-1505061E.....		Socket Head Cap Screw	M10x40	1
22.....	TS-1550071E.....		Flat Washer	M10	1
24.....	TS-1540071E.....		Nut	M10	1
25.....	TS-0208041E.....		Hex. Cap Screw	5/16"x3/4"	4
26.....	TS-0720081E.....		Lock Washer	5/16"	4
27.....	HVBS712-27.....		Cylinder Support Shaft		1
28.....	TS-0267041E.....		Set Screw	1/4"x3/8"	1
29.....	HVBS712-29.....		Lower Cylinder Support		1
33.....	TS-0680081N.....		Flat Washer	5/8"	4
34.....	5518229N.....		Wheel	8"	4
35.....	HVBS712-35.....		Wheel Shaft		2
36.....	5518231N.....		Cotter Pin		4
39.....	HVBS712-39.....		Bed		1
39-1 HVBS712-39-1		Strain Relief	MG16A-10B	1
39-2 HVBS712-39-2		Wire Grip		1
39-3 HVBS712-39-3		Round Head Screw	3/16"x3/8"	1
40.....	TS-0051051E.....		Hex. Cap Screw	5/16 "x1"	5
41.....	TS-0680031E.....		Flat Washer	5/16"	6
42.....	TS-0720081E.....		Lock Washer	5/16"	6
43.....	TS-0561021E.....		Nut	5/16"	6
44.....	HVBS7MW-29.....		Filter Assembly		1
47.....	HVBS712-47.....		Handwheel		1
48.....	TS-0270031E.....		Set Screw	5/16"x3/8"	1
49.....	HVBS712-49.....		Round Key	5x20	1
50.....	HVBS712-50.....		Lead Screw		1
51N HVBS7MW-35		Nut Seat		1
54.....	HVBS712-54.....		Table Plate		1
56.....	TS-0680031E.....		Flat Washer	5/16"	2
57.....	TS-0051031E.....		Hex. Cap Screw	5/16"x5/8"	2
58.....	TS-0720081E.....		Lock Washer	5/16"	2
59.....	HVBS7MW-37.....		Support Plate		1
60.....	HVBS7MW-38.....		Stop Screw		1
61.....	TS-0561021E.....		Nut	5/16"	2
62.....	HVBS712-62.....		Plastic Knob	M12	1
63.....	TS-1540081E.....		Nut	M12	1
63-1 TS-2360121E		Flat Washer	M12	2
64.....	HVBS7MW-41.....		90 Degree Support		1

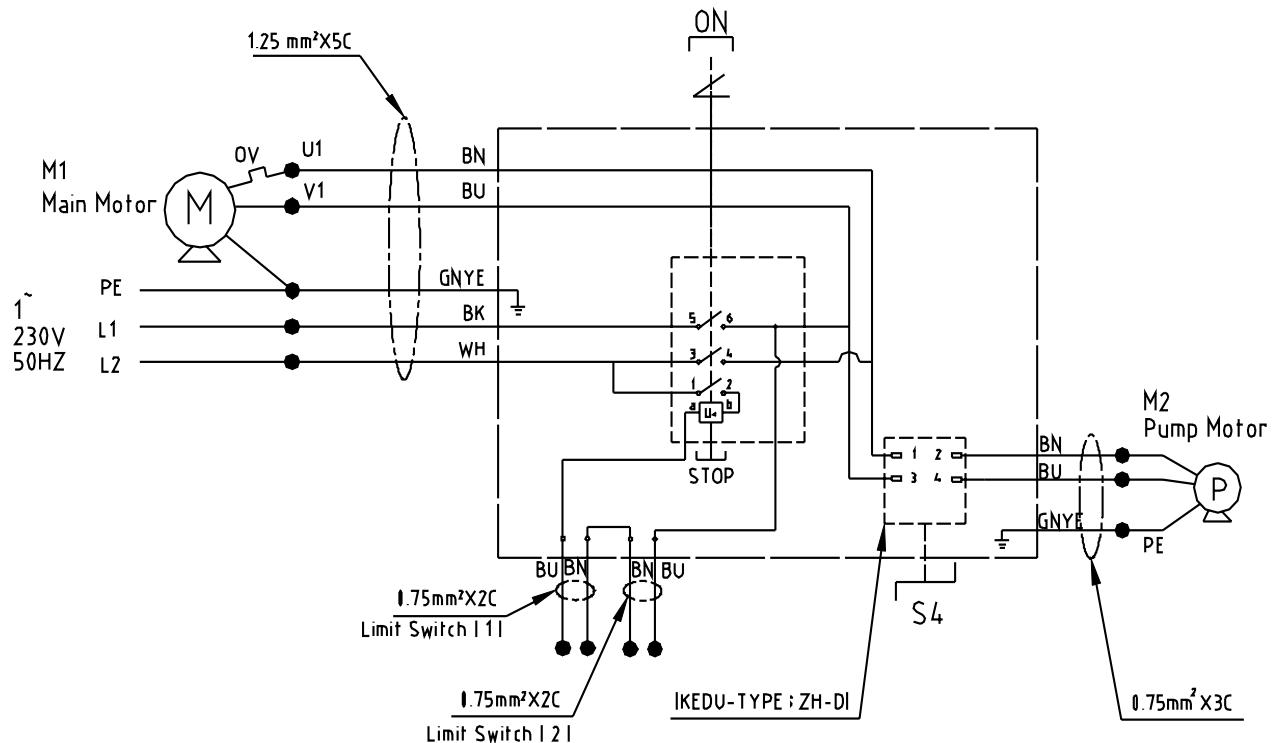
Index	Part		Description	Size	Q'ty
No.	No.				
64-1	HVBS7MW-151		Support Screw		1
64-2	HVBS7MW-152		Bracket		1
64-3	HVBS7MW-153		Spring		1
64-4	HVBS7MW-154		Spring Cap		1
64-5	HVBS7MW-155		Socket Head Cap Screw	3/16"x1/2"	1
64-6	TS-0720091E		Lock Washer	3/8"	1
64-7	TS-0561031E		Hex. Nut	3/8"	1
65.....	TS-0561031E		Hex. Nut	3/8"	2
66.....	TS-0720091E		Lock Washer	3/8"	2
67.....	TS-0060071E		Hex. Cap Screw	3/8"x1-1/2"	2
81.....	HVBS712-81.....		Pivot Arm		1
82.....	HVBS712-82.....		Support Shaft	Ø22	1
82-1	HVBS712-82-1		Spacer		1
83.....	HVBS712-83.....		Locking Nut	1/2"	2
83N	TS-0680061E		Flat Washer	1/2"	2
84.....	HVBS7MW-60		Arm Support Plate		1
85.....	TS-0720091E		Lock Washer	3/8"	2
86.....	TS-0060071E		Hex. Cap Screw	3/8"x1-1/2"	2
87.....	HVBS712-87.....		Extension Spring		1
88.....	HVBS7MW-54		Spring Adjusting Rod		1
89.....	HVBS712-89.....		Spring Bracket		1
90.....	TS-0051051E		Hex. Cap Screw	5/16"x1"	2
91.....	TS-0561031E		Nut	3/8"	1
92.....	TS-0720081E		Lock Washer	5/16"	1
92-1	TS-0680031E		Flat Washer	5/16"	1
93.....	TS-0561021E		Hex. Nut	5/16"	1
94.....	HVBS712-94.....		Vise Jaw - Left		1
95.....	HVBS7MW-58		Vise Jaw - Right		1
96.....	TS-0060071E		Hex. Cap Screw	3/8"x1-1/2"	1
96-1	TS-0680041E		Flat Washer	3/8"	1
96-3	TS-0720091E		Lock Washer	3/8"	2
97.....	TS-0209061E		Hex Cap Screw	3/8"x1-1/4"	1
98.....	TS-0070031E		Hex. Cap Screw	1/2"x1-1/2"	1
98-1	TS-0720111E		Lock Washer	1/2"	2
98-2	TS-0680061E		Flat Washer	1/2"	1
99.....	TS-0100041E		Hex. Cap Screw	1/2"x1-1/4"	1
100-1 ..	HVBS712-100-1		Scale		1
101.....	TS-0209081E		Socket Head Cap Screw	3/8"x1-3/4"	1
101-1 ..	TS-0561031E		Nut	3/8"	1
101-2 ..	TS-0680041E		Flat Washer	3/8"	1
102.....	HVBS712-102W		Hose	1"	1
103.....	HVBS712K-63E		Coolant Pump	230V/1Ph/50Hz	1
	HVBS712K-63AE		Coolant Pump	400V/3Ph/50Hz	1
104.....	TS-0050031E		Hex. Cap Screw	1/4"x3/4"	2
107.....	HVBS712-107N		Coolant Tank		1
109.....	HVBS7MW-68		Hose Clamp	13mm	1
110.....	HVBS712-110W		Hose	5/16"	1
111.....	HVBS712-111W		Bow		1
112N ...	HVBS7MW-160		Hex Cross Head Bolt W/ Lock Washer	1/4" x 1/2"	4
113.....	HVBS7MW-71		Vent Plug		1
114N ...	HVBS7MW-72G		Gear Box Cover		1
115N ...	HVBS7MW-73		Gear Box Gasket		1

Index	Part				
No.	No.	Description		Size	Q'ty
116.....	HVBS712-116N.....	Worm Gear			1
116-1 ..	HBS916W-49.....	C-Ring		S25	3
117.....	HVBS7MW-142.....	Key		6x6x20.....	1
118.....	BB-6005Z	Ball Bearing		6005	3
119.....	TS-0060051E	Hex. Cap Screw		3/8"x1"	1
119-1 ..	TS-0720091E	Lock Washer		3/8"	1
119-2 ..	HVBS7MW-145	Flat Washer.....		3/8"x35x4	1
120.....	HVBS7MW-78	Oil Seal.....		25. 47. 7	1
121N ...	HVBS7MW-79G	Gear Box			1
122.....	TS-0720081E	Lock Washer		5/16"	4
123.....	TS-0081051.....	Hex. Cap Screw		5/16"x1-1/4"	4
123-1 ..	TS-0207072E	Socket Cap Screw		1/4x1/4"	2
124.....	HVBS7MW-80N.....	Blade Drive Wheel			1
125.....	HVBS7MW-81.....	Worm Bushing			1
126.....	TS-0206021E	Socket Head Cap Screw.....		3/16"x3/8"	3
127.....	HVBS7MW-82.....	Bi-Metal Blade.....		19x0.81x2362mm 5/8T.1	
128.....	HVBS712-128W	Rear Guard			1
129.....	HVBS7MW-83.....	Wheel Cover			1
130.....	HVBS7MW-160.....	Hex Cross Head Bolt W/ Lock Washer	1/4" x 1/2"	2
130-1 ..	TS-0680021E	Flat Washer.....		1/4"	2
131.....	HVBS7MW-86.....	Lock Knob			2
131-1 ..	TS-0680041E	Flat Washer.....		3/8"	2
132-1 ..	HVBS7MW-87	Adjustable Bracket - Right			1
133.....	BB-608ZZ	Ball Bearing		608ZZ	2
134.....	HVBS712-134W	Adjustable Blade Seat - Right			1
135.....	HVBS7MW-90	Bearing Pin			2
136.....	HVBS7MW-91	Eccentric Shaft Assembly (outside)			2
136-1 ..	HVBS7MW-91A.....	Center Shaft Assembly (inside)			2
137.....	TS-0561031E	Hex. Nut		3/8"x24UNF	4
137-1 ..	TS-0720091E	Lock Washer		3/8"	4
138.....	TS-0680031E	Flat Washer.....		5/16"	2
139.....	TS-0720081E	Lock Washer		5/16"	2
140.....	HVBS712-140W	Hex. Socket Cap Screw		5/16"x1-1/8"	1
141.....	HVBS712-141W	Flat Pan Head Screw		1/4"x3/8"	2
142.....	HVBS7MW-94	Vertical Cutting Plate			1
143.....	HVBS712-143W	Adjustable Blade Seat - Left			1
144.....	TS-0209032E	Hex. Cap Screw		3/8"x3/4"	2
145.....	HVBS712-145N	Upper Cylinder Support			1
146.....	TS-0720091E	Lock Washer		3/8"	2
148.....	TS-0813032E	Round Head Screw		1/4"x1/2"	2
149.....	TS-0680021E	Flat Washer.....		1/4"	2
150.....	HVBS712-150N	Brush Holder			1
151.....	TS-0051071E	Hex. Cap Screw		5/16"x1-1/2"	2
152.....	TS-0561021E	Nut.....		5/16"	2
153.....	HVBS7MW-100	Wire Brush			1
154.....	TS-0051021E	Hex. Cap Screw		5/16"x5/8"	3
154-1 ..	TS-0720081E	Lock Washer		5/16"	3
155.....	TS-0267021E	Set Screw.....		1/4"	1
156.....	HVBS7MW-109	Brush Support			1
157.....	HVBS712-157W	Bearing Bushing - Left			1
163-1 ..	HVBS712-163-1	Adjustable Bracket - Left.....			1
164.....	HVBS712-164W	Blade Guard			1

Index	Part	Description	Size	Q'ty
No.	No.			
164-1 ..	HVBS712-164-1	Round Head Screw.....	3/16"x1/4 "	2
165.....	TS-0050011E	Hex. Cap Screw	1/4"x1/2"	4
166.....	HVBS7MW-111	Guide Plate		2
167.....	TS-0270071E	Set Screw.....	5/16" x3/4"	1
168.....	TS-0051071E	Hex. Cap Screw	5/16"x1-1/2"	2
169.....	HVBS712-169W	Blade Tension Block		1
170.....	TS-0050011E	Hex. Cap Screw	1/4"x1/2"	1
170-1 ..	TS-0720071E	Lock Washer	1/4"	1
170-2 ..	TS-0680021E	Flat Washer.....	1/4"	1
171.....	HVBS712-171	Sliding Draw Block		1
172.....	HVBS7MW-164	Fix Bracket (for shipping purposes only)		1
172-1 ..	TS-0561021E	Nut.....	5/16"	1
173.....	HVBS712-173W	Bearing Bushing - Right.....		1
174.....	BB-6203ZZ	Ball Bearing.....	6203ZZ	2
175.....	HVBS7MW-119	Blade Idler Wheel.....		1
176.....	TS-0680031E	Flat Washer.....	5/16"	1
176-1 ..	TS-0720081E	Lock Washer	5/16"	1
177.....	TS-0081031E	Hex. Cap Screw	5/16"x3/4"	1
178.....	TS-081F031E	Round Head Screw.....	1/4"x1/2"	2
179.....	TS-0680021E	Flat Washer	1/4"	2
180.....	TS-0680041E	Flat Washer	3/8"	1
181.....	HVBS712-181W	Blade Tension Handle.....		1
183.....	VB-3V270	V-Belt	3V270	1
184.....	HVBS7MW-123	Worm Pulley.....		1
185.....	HVBS7MW-124	Motor Pulley		1
186.....	TS-0270031E	Set Screw	5/16"x3/8"	3
187.....	TS-0050011E	Hex. Cap Screw	1/4"x1/2"	2
188.....	TS-0680021E	Flat Washer.....	1/4"	2
189.....	HVBS7MW-126	Pulley Cover.....		1
190.....	HVBS7MW-160	Hex Cross Head Bolt W/ Lock Washer.....	1/4"x1/2"	1
190-1 ..	TS-0680021E	Flat Washer.....	1/4"	1
191.....	HVBS7MW-141	Key	5x5x20	1
192.....	HVBS712K-129E	Motor	230V/1Ph/50Hz	1
	HVBS712K-129AE	Motor	400V/3Ph/50Hz	1
	HVBS712K-129A	Motor Fan (not shown).....		1
	HVBS712K-129B	Motor Fan Cover (not shown)		1
	HVBS712K-129C	Motor Centrifugal Switch (not show)	230V/1Ph/50Hz	1
	HVBS712K-129D	Condenser (not shown).....	230V/1Ph/50Hz	1
193.....	TS-0081051E	Hex. Cap Screw	5/16"x1"	4
194.....	HVBS7MW-130G	Motor Mount Plate (Upper)		1
194-1 ..	HVBS7MW-138G	Motor Support Plate (Bottom)		1
195.....	TS-0680031E	Flat Washer.....	5/16"	4
196.....	TS-0720081E	Lock Washer	5/16"	4
197.....	TS-0561021E	Hex. Nut	5/16"	4
199.....	BB-6003Z	Ball Bearing.....	6003	3
200.....	HVBS7MW-162	Block Plate		1
201.....	HVBS7MW-134	Oil Seal.....	17.35.7	1
202.....	HVBS7MW-135	Bearing Bushing.....		1
203N ...	HVBS712-203N	Worm Shaft		1
203-1 ..	HVBS7MW-131	C-Ring	S17	1
204.....	HVBS7MW-204	Hex. Cap Screw	1/4"x3/8"	2
205.....	TS-0680021E	Flat Washer	1/4"	2

Index	Part			
No.	No.	Description	Size	Q'ty
206.....	HVBS7MW-137	Rubber Flap		1
207.....	HVBS7MW-116	Switch Cut-Off Bracket.....		1
210.....	TS-0680021E	Flat Washer.....	1/4"	1
211.....	TS-0720071E	Lock Washer	1/4"	1
212.....	TS-0050011E	Hex. Cap Screw	1/4"x1/2"	1
213.....	TS-0561021E	Hex. Nut	5/16"	1
214.....	TS-0051071E	Hex Cap Screw	5/16"x1-1/2"	1
217.....	HVBS7MW-77	C-Ring	R47.....	2
218.....	HVBS7MW-101	Nozzle Cock		1
219.....	TS-0267021E	Set Screw.....	1/4"x1/4"	1
220.....	HVBS712-103-1	Nozzle Cock Support		1
221.....	HVBS7MW-104	Valve		1
222.....	HVBS710S-166	Hex. Socket Cap Screw	5/16"x1-1/8"	1
223.....	HVBS712-218W	Left Blade Guide Assembly.....		1
224.....	HVBS712-219W	Right Blade Guide Assembly		1
225.....	HVBS7MW-152A.....	Arm Stop Assembly CP (incl. #64-1 thru 64-5)		1
226.....	HVBS7MW-44	Thumb Screw.....		1
227.....	HVBS7MW-45	Stop Block		1
228.....	HVBS7MW-46	Stop Rod		1
229.....	HVBS7MW-161E.....	Limit Switch Seat		1
230.....	HVBS7MW-162E.....	Round Head Screw	3/16"x3/8"	2
231.....	HVBS7MW-163E.....	Cut Off Limit Switch (LS1).....		1
232.....	HVBS7MW-164E.....	Round Head Screw	3/16"x1"	2
233.....	HVBS712K-170E	Magnetic Switch (S)	1 Ph	1
	HVBS712K-170AE	Magnetic Switch (S)	3Ph	1
	HVBS712K-MR-1	Magnetic Relay (not show)	1PH 230V	1
	HVBS712K-MR-3	Magnetic Relay (not show)	3PH 400V	1
	HVBS712K-CPS	Coolant Pump Switch (not show).....		1
234.....	HVBS7MW-171E	Round Head Screw	3/16"x45	1
235.....	HVBS7MW-173E	Support Plate		1
236.....	HVBS7MW-172E	Round Head Screw	3/16"x3/8"	3
237.....	HVBS7MW-180E	Wheel Cover Limit Switch		1
238.....	HVBS7MW-181E	Round Head Screw.....	3/16"x1"	2
239.....	HVBS7MW-182E	Hex. Socket Cap Screw	3/16"x3/8"	2
240.....	HVBS7MW-183E	Spring Washer	3/16"	2
241.....	HVBS7MW-184E	Limit Switch Bracket.....		1
242.....	HVBS712-242.....	Limit Switch Stop Plate		1
243.....	HVBS712-243.....	Lock Washer	3/16"	2
244.....	HVBS712-244.....	Hex. Socket Cap Screw	3/16"x3/8"	2
245.....	HVBS712-245.....	Cover		1
246.....	HVBS712-246.....	Round Head Screw.....	1/4"x1/2"	1
	JET-113	JET Logo with 3M Adhesive (not shown)	113 x 47mm	1
	HVBS712K-26E	Power Cord (not shown)	3Gx1.5MM ²	1
	HVBS712K-26AE	Power Cord (not shown)	4Gx1.0MM ²	1

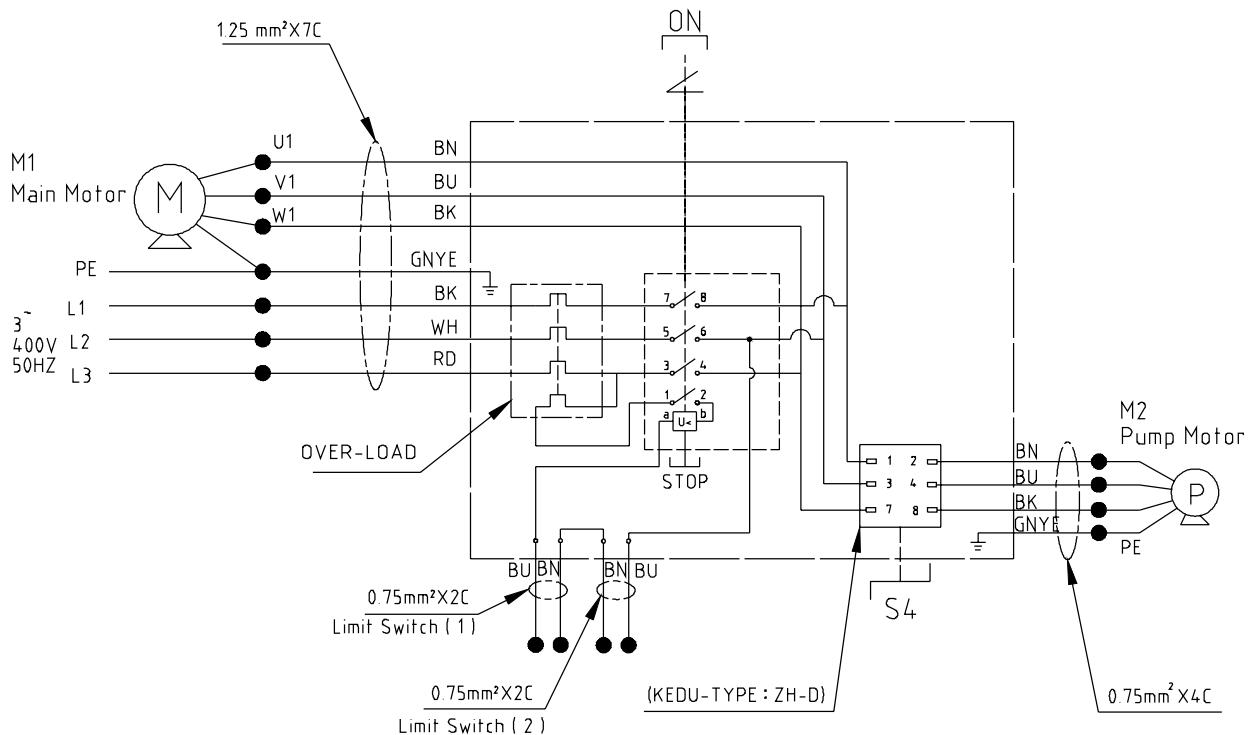
HVBS-712 ...414559-RU.... ~230V, 50Hz



	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M1	motor	Motor	moteur
M2	Coolant pump	Kühlmittelpumpe	Pompe de liquide réfrigérant
S	switch	Schalter	interrupteur
S4	Pump switch	Kühlmittelpumpe Schalter	Commutateur de pompe
LS2	limit switch	Positionsendschalter	micro
LS1	cut-off limit switch	positionsendschalter	micro

HVBS-712 ...414559-3RU.... 3~400V, 50Hz



	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M1	motor	Motor	moteur
M2	Coolant pump	Kühlmittelpumpe	Pompe de liquide réfrigérant
S	switch	Schalter	interrupteur
S4	Pump switch	Kühlmittelpumpe Schalter	Commutateur de pompe
LS2	limit switch	Positionendschalter	micro
LS1	cut-off limit switch	positionsendschalter	micro